

Train the Trainer Instructor Training Workshop



U.S. Department of Labor
Mine Safety and Health Administration
National Mine Health and Safety Academy

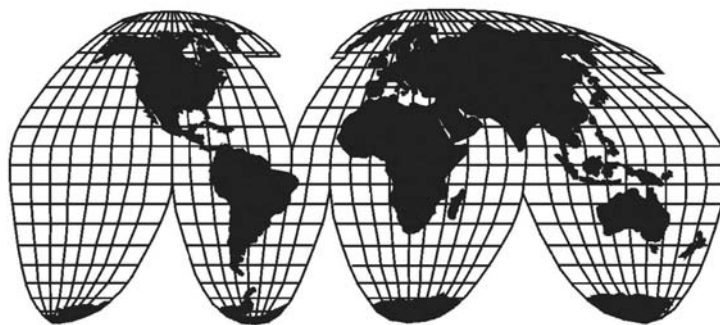
MSHA-3191b

Revised February 2009

5000-23 Form Exercise

Scenarios and Blank Forms

Visit the Mine Safety and Health Administration
at www.msha.gov



Directions:

1. Read each scenario below.
 2. Determine what training is required under Part 48.
 3. Complete a Form 5000-23 to indicate the required training has been completed.
-
1. You are the safety director at the No. 1 mine, I.D. No. 46-00001, a large coal company with several mines. An experienced underground miner from the company's central shop has arrived at your mine to work on an underground project that is scheduled to take 3 weeks before completion.
 2. An experienced miner is hired from the company panel to begin work at your No. 1 mine as an underground utility worker. The miner has not worked in a coal mine for the last 10 years. You did not provide the miner with the necessary task training.
 3. A person is hired off the street to begin work at your No. 1 underground mine. This person has never worked in a coal mine and has never received any required training. Task training will be conducted by someone else at the mine.
 4. An experienced miner is hired off the street at your No. 1 underground mine. His occupation will be a continuous-mining-machine operator, working on the 1 Left Section. He was employed by Tom Cat Coal Company up until this past Friday. He will be tasked trained by a section employee.
 5. A service worker for Joy Manufacturing Company has arrived at the No. 1 underground mine. He is at the mine to help repair a continuous-mining machine that is broke down and out of service on the 2 Left Section. This person will be accompanied by the section electrician.
 6. A contract experience miner arrives at the mine. He has been at the No. 1 underground mine for the past 5 days. He is employed by Vasco Belt Vulcanizing Company, a contractor that makes belt splices and vulcanizes the mine conveyor belts. On the miner's first day you completed hazard training for the miner.

7. You have conducted and completed annual refresher training for Jerry R. Trainee, an underground roof-bolt-machine operator.
8. You have conducted a portion of the 48A annual refresher training for Jerry R. Trainee, a continuous-mining-machine operator for the 2 Left Section. The training consisted of 2 ½ hours of first-aid training and 30 minutes of prevention of accidents.
9. A new inexperienced miner is hired for the 2 Left Section as a utility man at your underground No. 1 mine, I.D. 46-00001. The individual has completed a state agency apprenticeship underground training program for the state the mine is located. You did not provide task training for this individual.
10. An experience miner is hired at your underground No. 1 mine, I.D. 46-00001, as a shuttle-car operator. You have several models of shuttle cars at your operation. He will be operating a 10SC-22. His last employment at a coal mine was October 2, 2005. His occupation was a continuous-mining-machine operator. You have conducted all the required training including task.
11. You are a MSHA approved trainer for a private association. Bill Wilson has been sent to you for the appropriate training. He will be working at the No. 1 mine. You have completed newly employed underground inexperienced miner training. You have all the approved plans for the mine and the training models of SCSR'S provided at the mine. Your company business name and identification number is Basic Training, WXYZ.
12. Bill Wilson, truck driver, arrives at the No. 1 Preparation Plant to pick up a piece of equipment for repair that is in the supply yard. He does not need to leave the cab of his truck for the pick up.
13. Bill Wilson, an inexperienced miner, is hired today at your No. 1 Preparation Plant, I.D. 46-00001. All the training is to be conducted by you. The miner has completed 40 hours of newly employed inexperienced miner training from an educational institution. The miner's previous employment was with a road construction company. His job classification was front-end-loader operator. The miner is hired to operate a 988-B Front-End Loader. You have conducted all the required training.

14. Bill Wilson arrives at the No. 1 underground mine to begin work. He has a 5000-23 certificate signed from Basic Training, I.D. WXYZ, indicating that underground newly employed inexperienced miner training is not complete. You are to complete the training and record.
15. On January 28, 2008 a miner is hired at your No.1 Preparation Plant. The miner had completed the state apprenticeship surface mine training. The miner's apprenticeship card indicates it was issued on January 14, 2006. The miner worked at a preparation plant two months before being laid off June 3, 2006.
16. On January 29, 2008 a miner is hired at your No. 1 underground mine as a shuttle-car operator. The miner has a state apprenticeship card indicating it was issued January 1, 2004. The miner had been employed as a shuttle-car operator at another mine and was laid off June 1, 2004. The miner has not worked in the coal industry since that time. You did not provide task training.
17. You have completed annual refresher training for the underground employees of your No. 1 mine, using your approved Part 48A training plan. Also attending your training was Bill Wilson a preparation plant employee. Document the training for Bill Wilson.
18. The company hired a security guard for your No. 1 mine. His duties include checking and keeping in operation the mine fan and water pumps at the surface area of the mine on weekends and holidays. Prior to this, he was employed as a security guard for a highway construction company for 10 years.
19. Steve Martin, a commercial logger, is traveling the mine haulage road to harvest timber that is located on bonded property approximately one mile from the active working pit of the No. 1 surface mine, I.D. 46-00003. He tells you it will take approximately 3 months to harvest the trees.
20. You are the person responsible for health and safety at Drill Deep Shaft Co, I.D. XYZ. You have just hired a worker that has worked in an underground coal mine as a continuous-miner operator for the past 15 years. You have hired him to operate a rock drill. You have conducted all required training.

21. You are a contract employer providing miners to the No. 1 mine. You have an employee that was hired as an inexperienced miner on July 12, 2006 as a belt cleaner. You provided all the required training and documented the training on a 5000-23 at that time. The mine provided experience miner training and task training when he arrived at the mine. The miner is a member of a National Guard unit and his unit was called up for active duty on September 6, 2006. On November 11, 2007, he returned to the mines to report for work.
22. Your company has hired Bill Wilson, an end-loader operator, for your No. 1 surface coal mine operation. Bill has worked for a surface sand and gravel company for the last two years. He has a 5000-23 indicating he had received Part 46 newly employed inexperience miner training at the sand and gravel company when he was hired and annual refresher training in 2006. Task training will be conducted at the job site.
23. Bill Wilson, an underground employee for the last ten years at your No. 1 deep mine, has been transferred from the underground area to the preparation plant as a laborer. He has no previous experience at a surface operation. Task training will be conducted by someone else at the preparation plant.
24. You have hired Bill Wilson at your West Virginia No. 1 Preparation Plant as a refuge truck driver hauling refuge from the preparation plant to the refuge site approximately a mile from the prep plant. He has to travel on the state highway to do so. He gives you a card indicating he has received Coal Truck Driver Training from the West Virginia Office of Miners' Health, Safety and Training.
25. You are a contract trainer working for Basic Training Services. John Cook came to your training facility and said that he needed annual refresher training and that Black Rock Coal Company would give him a job after he receives this training.

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Approved OMB Number 1219-0070, Expires December 31, 2007

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Issue Certificate Immediately Upon Completion of Training

Serial Number (for operator's use)

1. Print Full Name of Person Trained (first, middle, last)

2. Check Type of Approved Training Received:

- Annual Refresher
 Experienced Miner
 Hazard Training
 New Task (specify below)
 Newly Employed, Inexperienced Miner
 Other (specify)

Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

3. Check Type of Operation and Related Industry:

- A. Surface Construction Underground Shaft & Slope
 B. Coal Metal Nonmetal

4. Date Training Requirements Completed

Check if not completed and go to item 5, below.

➔ If completed, go to item 6, below.

5. Check Subjects Completed (use only for partially completed training):

- Introduction to Work Environment
 Roof/Ground Control & Ventilation
 Health
 Hazard Recognition
 Mine Map; Escapeways; Emergency Evacuation; Barricading
 Electrical Hazards
 Emergency Medical Procedures
 Cleanup; Rock Dusting
 First Aid
 H&S Aspects of Tasks Assigned
 Mandatory Health & Safety Standards
 Mine Gases
 Statutory Rights of Miners
 Authority & Responsibility of Supervisors & Miners' Representatives
 Explosives
 Self-Rescue & Respiratory Devices
 Other (specify)

False certification is punishable under section 110 (a) and (f) of the Federal Mine Safety & Health Act (P. L. 91-173 as amended by P. L. 95-164).

I certify that the above training has been completed (signature of person responsible for training)

6. Mine Name, ID, & Location of Training (if institution, give name & address)

7. Date

I verify that I have completed the above training (signature of person trained)

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 Other (specify)

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5. Check Subjects Completed (use only for partially completed training):

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 Hazard Recognition Mine Map; Escapeways; Emergency Evacuation; Barricading Electrical Hazards
 Emergency Medical Procedures Cleanup; Rock Dusting First Aid
 H&S Aspects of Tasks Assigned Mandatory Health & Safety Standards Mine Gases
 Statutory Rights of Miners Authority & Responsibility of Supervisors & Miners' Representatives Explosives
 Self-Rescue & Respiratory Devices Other (specify) Prevention of Accidents
 Transport & Communication Systems

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Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

3. Check Type of Operation and Related Industry:

- | | | | |
|-------------------------------------|---------------------------------------|--------------------------------------|--|
| A. <input type="checkbox"/> Surface | <input type="checkbox"/> Construction | <input type="checkbox"/> Underground | <input type="checkbox"/> Shaft & Slope |
| B. <input type="checkbox"/> Coal | <input type="checkbox"/> Metal | <input type="checkbox"/> Nonmetal | |

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|--|--|--|
| <input type="checkbox"/> Introduction to Work Environment | <input type="checkbox"/> Roof/Ground Control & Ventilation | <input type="checkbox"/> Health |
| <input type="checkbox"/> Hazard Recognition | <input type="checkbox"/> Mine Map; Escapeways; Emergency Evacuation; Barricading | <input type="checkbox"/> Electrical Hazards |
| <input type="checkbox"/> Emergency Medical Procedures | <input type="checkbox"/> Cleanup; Rock Dusting | <input type="checkbox"/> First Aid |
| <input type="checkbox"/> H&S Aspects of Tasks Assigned | <input type="checkbox"/> Mandatory Health & Safety Standards | <input type="checkbox"/> Mine Gases |
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| <input type="checkbox"/> Self-Rescue & Respiratory Devices | | <input type="checkbox"/> Prevention of Accidents |
| <input type="checkbox"/> Transport & Communication Systems | | <input type="checkbox"/> Other (specify) |

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Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

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<input type="checkbox"/> Introduction to Work Environment	<input type="checkbox"/> Roof/Ground Control & Ventilation	<input type="checkbox"/> Health
<input type="checkbox"/> Hazard Recognition	<input type="checkbox"/> Mine Map; Escapeways; Emergency Evacuation; Barricading	<input type="checkbox"/> Electrical Hazards
<input type="checkbox"/> Emergency Medical Procedures	<input type="checkbox"/> Cleanup; Rock Dusting	<input type="checkbox"/> First Aid
<input type="checkbox"/> H&S Aspects of Tasks Assigned	<input type="checkbox"/> Mandatory Health & Safety Standards	<input type="checkbox"/> Mine Gases
<input type="checkbox"/> Statutory Rights of Miners	<input type="checkbox"/> Authority & Responsibility of Supervisors & Miners' Representatives	<input type="checkbox"/> Explosives
<input type="checkbox"/> Self-Rescue & Respiratory Devices		<input type="checkbox"/> Prevention of Accidents
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Date	Task	Initials		Date	Task	Initials	
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2. Check Type of Approved Training Received:

- Annual Refresher Experienced Miner Hazard Training
 New Task (specify below) Newly Employed, Inexperienced Miner Other (specify)

Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

3. Check Type of Operation and Related Industry:

- A. Surface Construction Underground Shaft & Slope
 B. Coal Metal Nonmetal

4. Date Training Requirements Completed

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 New Task (specify below) Newly Employed, Inexperienced Miner Other (specify)

Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

3. Check Type of Operation and Related Industry:

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 New Task (specify below) Newly Employed, Inexperienced Miner Other (specify)

Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

3. Check Type of Operation and Related Industry:

- A. Surface Construction Underground Shaft & Slope
 B. Coal Metal Nonmetal

4. Date Training Requirements Completed

Check if not completed and go to item 5, below.

➔ If completed, go to item 6, below.

5. Check Subjects Completed (use only for partially completed training):

- Introduction to Work Environment Roof/Ground Control & Ventilation Health
 Hazard Recognition Mine Map; Escapeways; Emergency Evacuation; Barricading Electrical Hazards
 Emergency Medical Procedures Cleanup; Rock Dusting First Aid
 H&S Aspects of Tasks Assigned Mandatory Health & Safety Standards Mine Gases
 Statutory Rights of Miners Authority & Responsibility of Supervisors & Miners' Representatives Explosives
 Self-Rescue & Respiratory Devices Other (specify) Prevention of Accidents
 Transport & Communication Systems

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7. Date

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<input checked="" type="checkbox"/> Issue Certificate Immediately Upon Completion of Training	Serial Number (for operator's use)
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1. Print Full Name of Person Trained (first, middle, last)

2. Check Type of Approved Training Received:

- | | | |
|---|--|--|
| <input type="checkbox"/> Annual Refresher | <input type="checkbox"/> Experienced Miner | <input type="checkbox"/> Hazard Training |
| <input type="checkbox"/> New Task (specify below) | <input type="checkbox"/> Newly Employed, Inexperienced Miner | <input type="checkbox"/> Other (specify) |

Date	Task	Initials		Date	Task	Initials	
		Instr	Stud			Instr	Stud

3. Check Type of Operation and Related Industry:

- | | | | |
|-------------------------------------|---------------------------------------|--------------------------------------|--|
| A. <input type="checkbox"/> Surface | <input type="checkbox"/> Construction | <input type="checkbox"/> Underground | <input type="checkbox"/> Shaft & Slope |
| B. <input type="checkbox"/> Coal | <input type="checkbox"/> Metal | <input type="checkbox"/> Nonmetal | |

4. Date Training Requirements Completed

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5. Check Subjects Completed (use only for partially completed training):

- | | | |
|--|--|--|
| <input type="checkbox"/> Introduction to Work Environment | <input type="checkbox"/> Roof/Ground Control & Ventilation | <input type="checkbox"/> Health |
| <input type="checkbox"/> Hazard Recognition | <input type="checkbox"/> Mine Map; Escapeways; Emergency Evacuation; Barricading | <input type="checkbox"/> Electrical Hazards |
| <input type="checkbox"/> Emergency Medical Procedures | <input type="checkbox"/> Cleanup; Rock Dusting | <input type="checkbox"/> First Aid |
| <input type="checkbox"/> H&S Aspects of Tasks Assigned | <input type="checkbox"/> Mandatory Health & Safety Standards | <input type="checkbox"/> Mine Gases |
| <input type="checkbox"/> Statutory Rights of Miners | <input type="checkbox"/> Authority & Responsibility of Supervisors & Miners' Representatives | <input type="checkbox"/> Explosives |
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