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The	Constru	ction Fo	'emat	ı's Guide To
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## **Twenty-Three Safety Tips For Working** With Skid Steer Loaders

- Operate the loader from the opera-• tor's compartment — never from the outside.
  - Stay seated when operating the loader's controls.
  - Work with the seat belt fastened and the restraint bar in place.
- Keep your arms, legs and head inside the cab while operating the loader.
  - When possible, plan to load, unload and turn on level ground.
- For maximum stability, travel and turn with the bucket in the lowest position possible.
- Never exceed the manufacturer's · recommended load capacity for
- Operate on stable surfaces only and always face the direction of travel
- Avoid traveling across slopes: • travel straight up or down with the heavy end of the machine pointed uphill.
  - Keep bystanders away from the work area.
  - Never modify or bypass safety devices.
- When entering the loader, do so • only when the bucket or other attachment is flat on the ground or when the lift-arm supports are in place.

- When entering the loader, face 13. the seat and keep a three-point contact with handholds and steps.
  - Never use the foot or hand controls for steps or handholds.
  - Keep walking and working surfaces clean and clear of debris.
- Before leaving the operator's seat, lower the bucket or other attachment flat to the ground, set the parking brake, and turn off the engine.
- If you are unable to exit · through the front of the machine, exit through the roof or back.
- Always follow manufacturer's • instructions for maintaining the loader.
- Keep the loader's foot controls and the operator's compartment free of mud, ice, snow and debris.
- Before servicing the loader, set the parking brake, lower the bucket or other attachment to the ground, turn off the engine, and remove the key.
- If the machine cannot be serv- iced with the bucket on the ground, use the lift-arm supports recommended or provided by the manufacturer. If the machine is not equipped with liftarm supports, contact the equipment dealer to select proper supports.
- Never work on the machine with **66.** the engine running unless directed to do so by the operator's manual. If the adjustments require the engine to be running, two people must perform the task.
- Regularly inspect and maintain interlocked controls, safety belts, restraint bars, side screens, and rollover protective structures (ROPS).

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