**2013 Preshift Examination Statements**

**Questions and Answers**

1. A preshift examiner must be certified or \_\_\_\_\_\_\_\_\_\_ in the State in which the coal mine is located.
2. approved
3. licensed
4. registered
5. tested
6. Preshift examinations must be conducted within \_\_\_\_\_\_\_\_\_\_ preceding the beginning of any \_\_\_\_\_\_\_\_\_\_\_ interval during which any person is scheduled to work or travel underground.
7. 4 hours, 12-hour
8. 3 hours, 12-hour
9. 3 hours, 8-hour
10. 4 hours, 8-hour
11. The lower explosive limit for \_\_\_\_\_\_\_\_\_\_\_\_ is 5 volume percent.
12. hydrogen
13. carbon monoxide
14. methane
15. nitrogen
16. Air being used to ventilate areas where persons work or travel shall contain at least \_\_\_\_\_\_\_\_\_ percent oxygen.
17. 20.8
18. 19.5
19. 21
20. 17
21. Ventilation is utilized to dilute, render harmless and carry away flammable, explosive, \_\_\_\_\_\_\_\_\_\_\_, and harmful gases, dusts, smoke, and fumes.
22. toxic
23. deadly
24. noxious
25. pungent
26. When taking a reading with a(n) \_\_\_\_\_\_\_\_\_\_\_\_, a commonly used method is to traverse the airway.
27. smoke tube
28. anemometer
29. pitot tube
30. gas detector
31. Low barometric pressures may cause methane to migrate outward from working sections into pillared areas.
32. True
33. False
34. About \_\_\_\_\_\_\_\_\_\_\_ of normal air is oxygen.
35. 78 percent
36. 20.8 percent
37. 19.5 percent
38. 21 percent
39. Where the mining height permits and the visual examination does not disclose a dangerous condition, sound and vibration tests, or other equivalent tests, shall be made where supports are to be installed.
40. True
41. False
42. \_\_\_\_\_\_\_\_\_\_\_\_\_ is lighter than air.
43. Carbon Dioxide
44. Oxygen
45. Methane
46. Nitric Oxide
47. To test for \_\_\_\_\_\_\_\_\_\_\_, use a \_\_\_\_\_\_\_\_\_\_\_ detector or chemical analysis.
48. hydrogen, hydrogen
49. nitrogen dioxide, nitrogen dioxide
50. oxygen, oxygen
51. methane, methane
52. Low voltage up to and including 660 volts, medium voltage 661 volts to 1,200 volts; and high voltage means more than 1,200 volts.
53. True
54. False
55. The upper explosive limit for \_\_\_\_\_\_\_\_\_\_ is 15 volume percent.
56. methane
57. hydrogen
58. hydrogen sulfide
59. carbon monoxide
60. Methane detectors should be calibrated with a known methane-air mixture at least once every \_\_\_\_\_\_\_\_\_\_.
61. 31 days
62. 30 days
63. month
64. week
65. Each underground coal mine operator shall ensure that at least \_\_\_\_\_\_\_\_\_\_ in each working section on each production shift are proficient in the use of all fire suppression equipment available on such working section, and know the location of such fire suppression equipment.
66. 2 miners
67. 2 employees
68. 2 workers
69. 2 persons
70. \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ has no taste or odor.
71. Carbon Dioxide
72. Normal Air
73. Carbon Monoxide
74. Acetylene
75. Tests for methane concentration should be made at least \_\_\_\_\_\_\_\_\_\_ from the roof, face, ribs, and floor.
76. 24 inches
77. 18 inches
78. 12 inches
79. 6 inches
80. The end of temporary roof support shall be posted with a readily visible warning, or a physical barrier shall be installed to impede travel beyond permanent support.
81. True
82. False
83. Roof support materials, sequence of roof support installation and spacing, are stated in the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.
84. mining law
85. federal register
86. approved roof control plan
87. approved ventilation plan
88. All electric face equipment taken into or used inby the last open crosscut shall be \_\_\_\_\_\_\_\_\_\_\_\_.
89. preshifted
90. permissible
91. rockdusted
92. disconnected
93. Escapeways shall be clearly marked to show the route and direction of travel to \_\_\_\_\_\_\_\_\_\_\_\_\_\_.
94. fresh air
95. the surface
96. refuge alternatives
97. the main haulageway
98. No person other than \_\_\_\_\_\_\_\_\_\_\_\_\_\_ may enter or remain in any underground area unless a preshift examination has been completed for the established 8-hour interval.
99. qualified examiners
100. certified examiners
101. certified officials
102. approved examiners
103. Ventilation controls are used underground to properly distribute air to all \_\_\_\_\_\_\_\_\_\_\_ of the mine.
104. areas
105. portions
106. parts
107. sections
108. Tests for oxygen deficiency shall be made by a qualified person with MSHA approved oxygen detectors maintained in permissible and proper operating condition.
109. True
110. False
111. The maximum 8 hour exposure level for carbon monoxide is \_\_\_\_\_\_\_\_\_.
112. 5 ppm
113. 35 ppm
114. 50 ppm
115. 80 ppm
116. The minimum last open crosscut air requirements also applies to sections which are not operating but are capable of producing coal by simply \_\_\_\_\_\_\_\_\_\_\_\_ the equipment on the section.
117. moving
118. energizing
119. starting
120. examining
121. Lubricating oil and grease kept underground shall be stored in fireproof, \_\_\_\_\_\_\_\_\_\_\_ metal containers.
122. locked
123. clean
124. closed
125. secure
126. The results of the preshift examination must be recorded in a book, provided for that purpose on the surface, before any persons other than the certified persons may enter any underground areas.
127. True
128. False
129. All fire suppression devices shall be visually inspected at least once \_\_\_\_\_\_\_\_\_\_ by a person qualified to make such inspections.
130. each 30 days
131. each week
132. each 31 days
133. each 6 months
134. Preshift examinations are made by persons designated by the operator.
135. approved
136. employed
137. designated
138. assigned
139. A bar for taking down loose material shall be available in the working place or on all face equipment except haulage equipment.
140. haulage
141. spare
142. permissible
143. diesel
144. The operator must establish \_\_\_\_\_\_\_\_\_\_\_\_\_\_ of time subject to the required preshift examinations.
145. 3-hour intervals
146. 8-hour intervals
147. 6-hour intervals
148. 10-hour intervals
149. In exhausting face ventilation systems, a mean entry velocity of at least \_\_\_\_\_\_\_\_ feet per minute will reach each working face where coal is being cut mined or loaded.
150. 120
151. 60
152. 80
153. 100
154. Test holes, spaced at intervals specified in the roof control plan, shall be drilled to a depth at least \_\_\_\_\_\_\_\_\_\_ above the anchorage horizon of mechanically anchored tensioned roof bolts being used.
155. 36 inches
156. 6 inches
157. 30 inches
158. 12 inches
159. Before implementing an approved revision to a roof control plan, all persons who are affected by the revision shall be instructed in its provisions.
160. trained
161. certified
162. instructed
163. qualified
164. A minimum quantity of \_\_\_\_\_\_\_\_\_ cubic feet per minute shall reach each working face where coal is being cut, mined, drilled for blasting, or loaded.
165. 9,000
166. 6,000
167. 3,000
168. 2,000
169. Self-contained self-rescuers are used to protect the wearer from the effects of \_\_\_\_\_\_\_\_\_\_\_\_\_\_.
170. afterdamp
171. irrespirable atmosphere
172. foul mine air
173. noxious and toxic gases
174. The quantity of air reaching the last open crosscut of each set of entries or rooms on each working section and the quantity of air reaching the intake end of a pillar line shall be at least \_\_\_\_\_\_\_\_\_ cubic feet per minute unless a greater quantity is required to be specified in the approved ventilation plan.
175. 9,000
176. 6,000
177. 3,000
178. 2,000
179. Rock dust applications to the roof, ribs, and floor shall be maintained to within \_\_\_\_\_\_\_\_\_ of the working face, except in those areas where the dust is too wet or too high in incombustible content.
180. 100 feet
181. 50 feet
182. 40 feet
183. 25 feet
184. The results of preshift examinations may be called out to a responsible person on the surface, or carried to the surface by the \_\_\_\_\_\_\_\_\_\_\_\_.
185. section foreman
186. mine forman
187. examiner
188. fire boss
189. Oxygen detectors shall be calibrated at the start of each week that the detectors will be used.
190. True
191. False

1. Chemical extinguishers shall be examined every 6 months and the date of the examination shall be written on a permanent tag attached to the extinguisher.
2. month
3. 2 months
4. 6 months
5. week
6. Conveyor belts used to transport persons during the oncoming shift must be examined during the \_\_\_\_\_\_\_\_\_\_\_\_\_.
7. day
8. preshift examination
9. onshift examination
10. shift
11. High spots where methane is likely to accumulate, over haulageways where \_\_\_\_\_\_\_\_\_\_\_\_ will travel must be examined during the preshift examination.
12. miners
13. employees
14. equipment
15. men and materials
16. Any area of the mine where a hazardous condition is observed shall be posted with a \_\_\_\_\_\_\_\_\_\_\_\_ danger sign where anyone entering the area would pass.
17. permanent
18. physical
19. visible
20. conspicuous
21. \_\_\_\_\_\_\_\_\_\_\_\_\_ and the examiner’s certification with date, time and initials, shall be made at seals located along intake air courses that ventilate working sections where anyone is scheduled to work during the oncoming shift.
22. Methane tests
23. Gas tests
24. Air readings
25. Pressure tests
26. A visual examination of the roof, face and ribs shall be made immediately before any work \_\_\_\_\_\_\_\_\_\_\_\_ in an area and thereafter as conditions warrant.
27. begins
28. commences
29. is started
30. is performed
31. Low barometric pressures may cause seals to leak the sealed atmosphere outward into adjacent airways.
32. True
33. False
34. Regulators are used in mine ventilation to regulate \_\_\_\_\_\_\_\_\_\_ to meet the individual needs of each air split.
35. air velocity
36. airflow
37. air volume
38. methane
39. A sightline or other method of directional control shall be used to maintain the projected direction of mining in entries, rooms, crosscuts and pillar splits.
40. True
41. False
42. The operator must maintain a \_\_\_\_\_\_\_\_\_\_ diameter barrier around oil and gas wells, unless a lesser barrier consistent with State laws and regulations is approved.
43. 100 foot
44. 200 foot
45. 300 foot
46. 500 foot
47. Persons underground shall use only permissible electric lamps approved by NIOSH.
48. True
49. False
50. A supply of first aid equipment shall be maintained in each working section not more than \_\_\_\_\_\_\_\_\_\_\_ outby the active working face or faces.
51. 800 feet
52. 500 feet
53. 250 feet
54. 200 feet
55. After each time a self-rescue device is worn or carried, the device shall be removed from service by a trained person.
56. True
57. False
58. If a mantrip or portal bus is used to enter or exit a mine it must have one additional, one hour SCSR, for each person who uses that transportation.
59. True
60. False
61. Damaged rollers or other damaged belt conveyor components, which pose a fire hazard must be immediately \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.
62. repaired or replaced
63. reported
64. discarded
65. taken out of service
66. The mine emergency evacuation and firefighting program is required to instruct all miners in the use, care and maintenance of \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.
67. refuge alternatives
68. self-rescue devices
69. self-contained breathing devices
70. methane detectors

1. The mine emergency evacuation and firefighting program requires a review of the \_\_\_\_\_\_\_\_\_\_\_\_\_\_, the escapeway system, and location of refuge alternatives.
2. ventilation plan
3. mine map
4. roof control plan
5. evacuation plan
6. Prior to assuming duties on a section or outby work location, a \_\_\_\_\_\_\_\_\_\_ shall travel both escapeways in their entirety.
7. mine official
8. foreman
9. preshift examiner
10. miner
11. Each quarterly evacuation training and drill shall include recognizing when the SCSR is not functioning properly and demonstrating how to initiate and reinitiate the starting sequence.
12. True
13. False
14. An escapeway map shall show the \_\_\_\_\_\_\_\_\_\_\_ escapeway from the working section or the miner’s work station to the surface or the exits at the bottom of the shaft or slope, refuge alternatives, and SCSR storage locations.
15. primary
16. designated
17. seconday
18. appropriate
19. The escapeway map shall be posted or readily accessible for all miners at the following locations; in the working section, where continuous mining equipment is being installed or removed, at the refuge alternative and at a surface location of the mine where miners congregate.
20. True
21. False
22. \_\_\_\_\_\_\_\_\_\_\_\_\_\_ shall be located within 1,000 feet from the nearest working face and from the locations where mechanized mining equipment is being installed or removed.
23. Refuge chambers
24. Refuge alternatives
25. First Aid stations
26. Load centers
27. At all times, the site and area around the refuge alternative shall be kept clear of machinery, materials and obstructions.
28. first aid station
29. refuge alternative
30. load center
31. dinner hole
32. Telephones or equivalent two way communication facilities shall be located not more than \_\_\_\_\_\_\_ feet outby the last open crosscut and not more than \_\_\_\_\_\_\_ feet from the farthest point of penetration of the working places on a working section.
33. 300, 500
34. 250, 500
35. 500, 800
36. 200, 500
37. Belt conveyors that do not transport men should have start and stop controls installed at intervals not to exceed \_\_\_\_\_\_\_\_\_\_\_.
38. 250 feet
39. 800 feet
40. 500 feet
41. 1,000 feet
42. Track haulage roads should have a continuous clearance on one side of at least \_\_\_\_\_\_\_\_\_\_\_ from the farthest projection of normal traffic.
43. 12 inches
44. 18 inches
45. 24 inches
46. 36 inches
47. The clearance space on all track haulage roads should be kept free of loose coal, supplies and other loose materials.
48. True
49. False
50. Track haulage roadways should be maintained as free as practicable from bottom irregularities, debris, and wet or muddy conditions.
51. True
52. False
53. Only permissible explosives, approved sheathed detonating devices, and permissible blasting units shall be used underground.
54. True
55. False
56. All underground explosives magazines shall be located at least \_\_\_\_\_\_\_\_\_ from roadways and any source of electric current.
57. 40 feet
58. 25 feet
59. 50 feet
60. 100 feet
61. The map required by \_\_\_\_\_\_\_\_\_\_ shall be kept up to date by temporary notations.
62. 75.1200
63. 75.300
64. 75.1400
65. 75.1000
66. Temporary notations shall include temporary and permanent ventilation controls constructed or removed, such as seals, overcasts, undercasts, regulators, and permanent stoppings, and the direction of air currents.
67. True
68. False
69. Main mine fans shall be equipped with an automatic device that gives a signal when the \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_.
70. power is disrupted
71. fan slows or stops
72. shift ends
73. MSHA inspector is on the property
74. Each main mine fan shall be examined for proper operation by a \_\_\_\_\_\_\_\_ person \_\_\_\_\_\_\_\_\_\_ by the operator once each day unless a fan monitoring system is used.
75. trained, designated
76. qualified, assigned
77. trained, employed
78. certified, employed
79. The weekly main mine fan examination is not required on any day when no one, including certified persons, goes underground. However, the main mine fan examination shall be completed prior to anyone entering the mine.
80. True
81. False
82. Permissible flame safety lamps may only be used as a supplementary testing device.
83. True
84. False
85. When 1 percent or more methane is present in a working place or return air course, except for intrinsically safe atmospheric monitoring system (AMS), electrically powered equipment in the affected area shall be deenergized, other mechanized equipment shall be shut off.
86. True
87. False
88. When \_\_\_\_\_\_\_\_\_\_\_ or more methane is present in a working place or intake air course, changes or adjustments shall be made at once to the ventilation system to reduce the concentration of methane to less than \_\_\_\_\_\_\_\_\_\_\_.
89. percent, 1 percent
90. 2 percent, 1 percent
91. 1 percent, 1 percent
92. 5 percent, 2 percent
93. When \_\_\_\_\_\_\_\_\_\_\_ or more methane is present in a working place or intake air course, no other work shall be permitted in the affected area until the methane concentration is less than \_\_\_\_\_\_\_\_\_\_\_.
94. percent, 1 percent
95. 1 percent, 1 percent
96. 2 percent, 1 percent
97. 5 percent, 2 percent
98. When auxiliary fans and tubing are used for face ventilation, each auxiliary fan shall be monitored or shut off when no one is present on the working section.
99. True
100. False
101. When an auxiliary fan is operating, line brattice or other face ventilation control devices shall be used to maintain ventilation to the working places.
102. True
103. False
104. When two or more sets of mining equipment are simultaneously engaged in cutting, mining, or loading coal or rock from working places within the same working section, each set of mining equipment shall be on a separate split of intake air.
105. True
106. False
107. The atmosphere in the sealed area is considered inert when the oxygen concentration is less than 10 percent or the methane concentration is less than \_\_\_\_\_\_\_\_\_ or more than 20.0 percent.
	1. percent
108. 2 percent
109. 3 percent
110. 1 percent
111. Welding, cutting and soldering with an arc or flame are prohibited within 150 feet of a seal.
112. 300 feet
113. 250 feet
114. 100 feet
115. 150 feet
116. The person conducting the preshift examination shall examine for hazardous conditions, test for oxygen and methane accumulations, and determine if the air is moving in its proper direction.
117. True
118. False
119. The last open crosscut is the crosscut in the line of pillars containing the permanent stoppings that separate the intake escapeway and the return escapeway.
120. True
121. False
122. The approved ventilation plan and any revisions shall be posted on the mine bulletin board within 1 working day following notification of approval.
123. 10 days
124. 1 week
125. 1 working day
126. 3 working day
127. The mine ventilation plan shall show the location where the air quantity ventilating the working place must be greater than 9,000 cubic feet per minute when coal is being cut, mined, drilled for blasting or loaded.
128. True
129. False
130. The mine ventilation plan shall show the quantity of air required in the last open crosscut if greater than 9,000 cubic feet per minute.
131. 6,500
132. 9,000
133. 6,000
134. 3,000
135. The mine ventilation map shall show the velocity and direction of air flow in all underground areas of the mine.
136. True
137. False
138. The mine ventilation map shall show the location of all escapeways and refuge alternatives.
139. True
140. False
141. The directional lifeline shall be equipped with one directional indicator cone securely attached to the lifeline, signifying the route of escape, placed at intervals not exceeding 100 feet.
142. 100 feet
143. 200 feet
144. 150 feet
145. 250 feet
146. The directional lifeline shall be equipped with two securely attached directional arrows, installed consecutively with the tapered section pointing inby, to signify an attached branch line.
147. True
148. False
149. Boreholes shall be drilled in each working place when the working place approaches to within \_\_\_\_\_\_\_\_\_\_\_ of any mine workings of an adjacent mine located in the same coal bed unless the mine working have been preshifted.
150. 1,000 feet
151. 500 feet
152. 250 feet
153. 200 feet
154. Where rock dust is to be applied it shall be maintained in such quantities that the incombustible content shall be not less than \_\_\_\_\_\_\_\_\_\_\_\_.
155. 60 per centum
156. 80 per centum
157. 40 per centum
158. 65 per centum
159. All electrical connections or splices shall be mechanically and electrically suitable and efficient connectors shall be used.
160. True
161. False
162. Power wires and cables, except trolley wires and trolley feeder wires, and bare signal wires shall be insulated adequately and permissible.
163. True
164. False
165. All underground high-voltage transmission cables shall be guarded where men regularly work or pass under them unless they are \_\_\_\_\_\_\_\_\_ or more above the floor or rail.
166. 6½ feet
167. 6 feet
168. 72 inches
169. 36 inches
170. Circuit breakers shall be marked for identification.
171. True
172. False