Dräger



The History of Dräger







Johann Heinrich Dräger (1847-1917)

Dr. Bernhard Dräger (1870-1928)

Dr. Heinrich Dräger (1898-1986)

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Dr. Christian Dräger (*1934)

Theo Dräger (*1938)

Stefan Dräger (*1963)

Global Group and Family Business

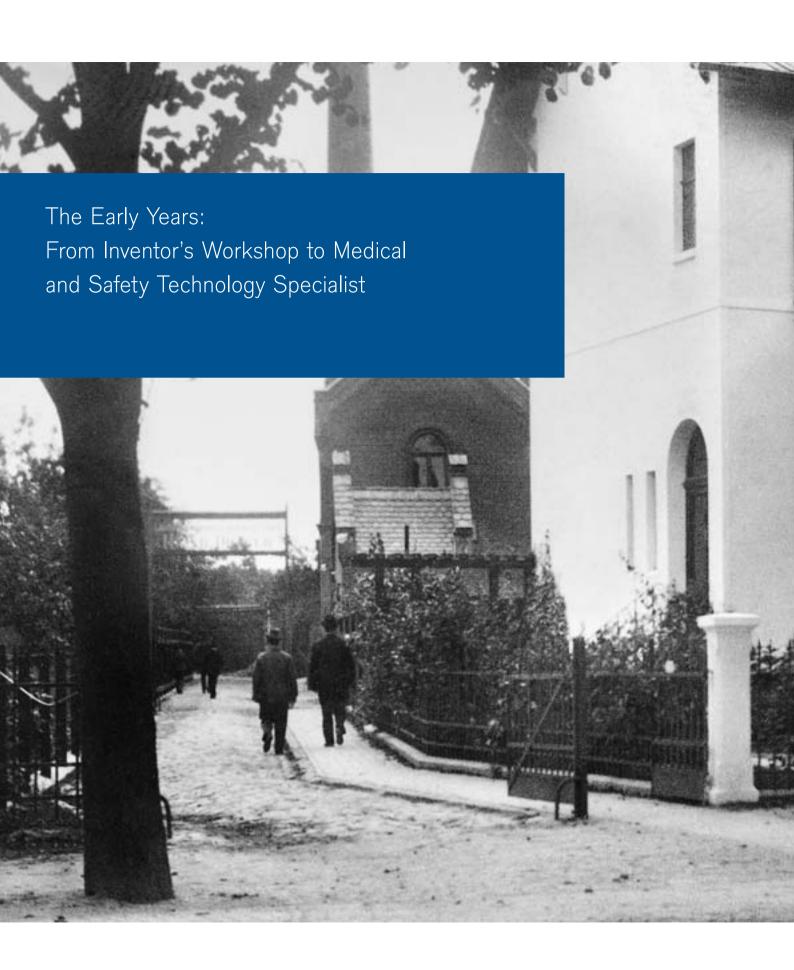
Technology for Life for over 110 years

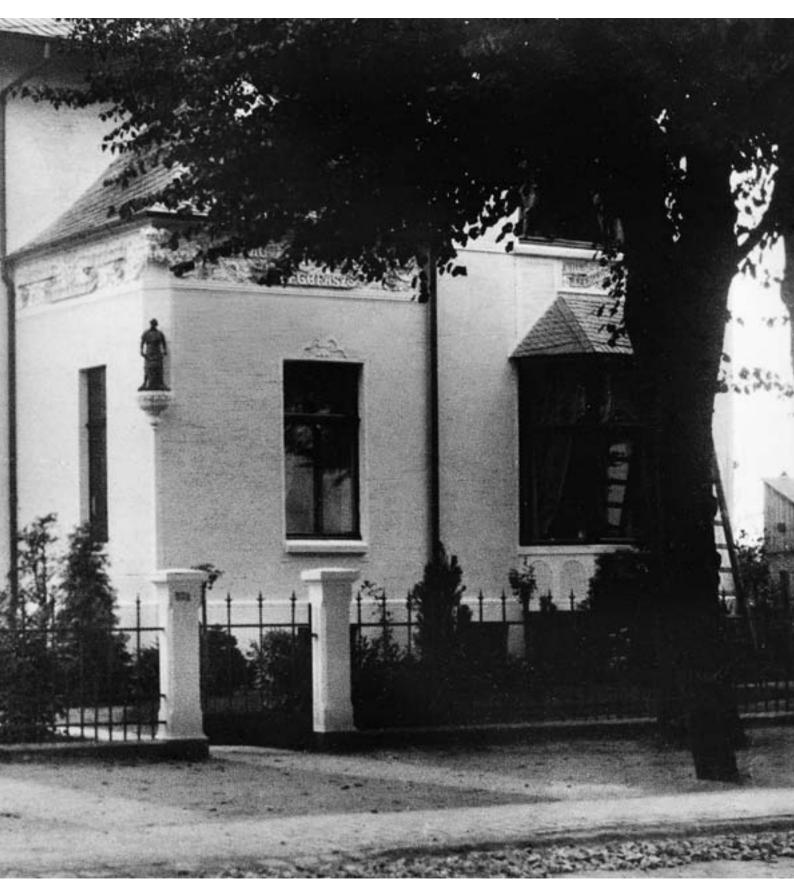
Technology for Life is the Company's guiding philosophy, and worldwide, this is what the name Dräger stands for. The Dräger Group has always been known for striking the right balance between technological innovations on the one hand and fulfilling customers' practical needs on the other. The application of this balance to numerous aspects of life has always formed the basis for Dräger products and system solutions.

The key to the continued success of the Dräger Group, based in Lübeck, Germany, is its clear focus on the promising growth industries of medical and safety technology, its early expansion to international markets, and above all, the trust it has built and maintains with customers, employees, shareholders, and the general public.

The Company has always been managed by entrepreneurial members of the Dräger family, who have responsibly met new challenges while never losing sight of the vision: Johann Heinrich Dräger, Dr. Bernhard Dräger, Dr. Heinrich Dräger, Dr. Christian Dräger, Theo Dräger, and now Stefan Dräger. Healthy growth has consistently remained the main objective of the family business and shapes decisions within the Company even now.

Founded in 1889 by Johann Heinrich Dräger, the family business has been headed in the fifth generation by CEO Stefan Dräger since 2005. Like his predecessors, he is firmly committed to the Company's four fundamental values: close customer relationships, continuous innovation, high quality, and competence on the part of each and every employee. These are the Company's strengths and characterize the Dräger brand to this day.





Around 1900 The "Old Factory" on Moislinger Allee, Lübeck.



1891 The postman delivers the patent for the A Lubeca valve to Johann Heinrich Dräger.

1889 The patent specification: the Lubeca valve > establishes the Company's technological leadership in gas pressure regulation.



1889	1890	1891	1892	1893	1894
Founding of the workshop and		Competitor valves – further	Launch of manometer	The original beer vending	Rise in sales and
shop "Dräger & Gerling"		development of the basic	production		move to two-shift
		technology	I	market	production
Lubeca reducing valve for the re-					
duction of carbon dioxide pressur	e				

Bernhard Dräger joins the Company as a designer

The first patent

When the 42-year-old businessman Johann Heinrich Dräger founds "Dräger und Gerling" with a business partner in Lübeck on January 1, 1889, he can already look back on what for his time is an exemplary career. After the premature death of his father, a watchmaker, he is raised by his mother in modest circumstances in a village on the Elbe, where he attends the local school. The Industrial Revolution and period of promoterism, however, hold opportunities in store of which the talented and ambitious mechanic does not fail to take advantage. Starting with minor repairs, he eventually carves out a niche for himself in Lübeck society as a businessman dealing in all types of machines, which earns him the name "self, the made man" in his lodge. Yet his career is merely a portent of things to come in the Dräger success story.

The business of the newly founded company is the sale of equipment and innovations, such as beer tap systems that use compressed carbon dioxide. Though it has been possible since the second half of the 19th century to fill steel tanks with high-pressure gas, the problem of removing the gas in a controlled and safe manner at low pressure remains. Even the equipment sold by Dräger barely lives up to its task: the flow of gas, and therefore of beer, is uncontrollable and uneven; the valves are often faulty and require repair. Dissatisfied with the available technology, Mr. Dräger and his son Bernhard, who has just qualified as a mechanic, begin searching for a solution. The result, the Lubeca valve, is far superior to its predecessors.

For the first time, it is possible to precisely control the removal of carbon dioxide from a high-pressure tank, even though the Lubeca valve is very light: Dräger's product weighs just two kilograms, while competitors' are considerably heavier. This first patent changes the fledgling company's business.

Heinrich Dräger, a mechanic at heart, makes the risky decision not to sell his invention, but rather to produce and sell it himself. And rightly so – the trading company consequently flourishes to become an industrial enterprise.

1899

Oxygen is the future

Oxygen - this is the topic of the future that provides the founder's son, Bernhard Dräger, with what is still the Company's mission today: Technology for Life. He recognizes the potential of an imminent market, one that at the turn of the century has only just begun to emerge thanks to technical innovations such as the use of compressed oxygen for medicine and safety. Bernhard Dräger discovers the principle of pressure reduction - a basic technology that can be used in a variety of products, from soldering and welding equipment to ventilation and respiratory apparatus. He becomes the top inventor in his father's business, putting his knowledge from his studies of chemistry and physics directly to use at the growing company, which under his lead initiates extensive research and development at the end of the nineties. The first results of specific product development are launched on the market in 1899: the oxygen/hydrogen machine, a reduction valve for proportioning oxygen and hydrogen, and the finimeter, a high-pressure manometer used to view the exact fill level in oxygen tanks - crucial for all those whose life depends on oxygen from a tank.

1895	1896	1897	1898	1899
			•	Finimeter and oxygen/ hydrogen machine
Basic research on oxygen proportioning	•	Construction of the Dräger factory on Moislinger Allee in Lübeck		Pressure suction jet oxygen injector
				Collaboration with Dr. Otto Roth (surgeon)

The taming of anesthesia

Professor Otto Roth presents one of the world's first anesthesia machines with continuous oxygen feed to the German Congress of Surgeons in Berlin. Until now, the imprecise proportioning of gases in anesthesia has resulted in dreaded side effects: patients are susceptible during operations to insufficient oxygen, respiratory arrest, and circulatory failure. The Roth-Dräger anesthesia machine is the first to successfully and reliably enable a controlled mix of oxygen and anesthetics, such as ether and chloroform, thus making it possible to tame the anesthesia process. A milestone in the history of medical operations and an important financial success for the Company: in the ten years that follow, 1,500 Roth-Dräger anesthesia machines are sold throughout the world, establishing Drägerwerk's international reputation as a medical technology pioneer. Another important result for the Company is the success of its close interdisciplinary collaboration with medical practitioners - a path it will continue to pursue.

1906

The Courrières mining disaster

On March 10, a massive explosion convulses a coal mine near the French town of Courrières. Around 1,600 men are working underground at the time. There is an immediate call for aid; German mine rescue teams are among those that rush to help their fellow miners in France, an act of solidarity that causes guite a stir in these nationalistic times. But rescue comes too late for most of the miners: over 1,000 die in an inferno of flames, poisonous gases, collapsed mine walls, and floods. Yet, day after day, men continue to be saved by the French rescue teams, who are equipped with Dräger breathing apparatus. Two years earlier, in 1904, Bernhard Dräger had conducted a series of tests that corrected insufficient data on the respiratory requirements of humans. The tests resulted in the first serviceable breathing apparatus, which was then enhanced in close cooperation with mine rescuers. Bernhard Dräger himself travels to Courrières to experience at first hand the working conditions of the rescue





- 1904 Breathing apparatus development begins with physiological studies.
- 4 1906 Mine rescue worker with breathing apparatus at the scene of the accident in Courrières, France.

1900	1901	1902	1903	1904
Oxygen supply apparatus for	Oxyhydrogen lamp	Roth-Dräger anesthesia	First safety welding torch	1904/09 breathing apparatus
high-altitude flights		apparatus		for miners (draegermen)
			Simulation system for dives	
Technology transfer:		Portable oxygen inhalation	to 200 meters	Launch of profit-sharing
systematic development of		device		scheme
new areas for application				
		Establishment of Drägerwerk,		Physiological studies for
		Heinr. & Bernh. Dräger		respiratory protection



teams underground. The new possibilities offered by Dräger equipment, which proves to be spectacularly effective in numerous mining disasters in Europe and the US, give the Company such a technological edge in the field that US mine rescue workers become known as "draegermen."

1909

Survival through serial production

The Pulmotor respirator becomes a top seller for the fledgling company – only two years after it was designed by Johann Heinrich Dräger and developed together with his son Bernhard. This major success is attributable to new technological advances: the easily transportable Pulmotor is the first device capable of resuscitating

↑ 1902 Otto Roth (third from left) with the Roth-Dräger anesthesia apparatus.

individuals who have lost consciousness from lack of oxygen, improving the chances of survival for accident victims who earlier often could not be saved. Dräger itself describes reports of resuscitation using the Pulmotor as "fantastic." The Pulmotor marks the Company's first great commercial success, over the life cycle of which Drägerwerk will implement the effective, technologically sophisticated use of oxygen as a basic therapy in various areas of medical and safety technology.

1905	1906	1907	1908	1909	
Carbon dioxide sensor	Braun-Dräger positive	Pulmotor	Dräger-Wiss acetylene	Product popularity: Pulm	otor
	pressure machine		welding torch		
Air purification system for		Soda-lime cartridge for		High-altitude oxygen	
submarines	Soda-lime cartridge for	purifying breathing air	Dräger burnout protection	breathing apparatus for	
	purifying breathing air			balloon flights	
		Diving rebreather for			
	Hydrogen cutting torch	submarine crews			
		Establishment of Draeger Oxygen			
		Apparatus Co., New York, US			9





1910 Workers at an iron ore mine of the United States Steel Corporation.

[&]quot;To be a draegerman is to look death in the eye at a mine disaster and rescue lives from fire, explosions, floods and cave-ins" (author Clara Dennis in "The Quest for the Soul of Nova Scotia," about a visit to the draegermen in Stellarton, Nova Scotia, Canada).



1913 A pilot is treated using a A Pulmotor.

1913 Underwater simulation >> system for testing the world's first hoseless diving apparatus.

1917 Female workers on the **b** breathing apparatus production line.





Roth-Dräger mixed	
anesthesia apparatus	

Oxygen injector apparatus Model 1910/11

Hoseless diving apparatus

Roth-Dräger-Krönig positive pressure mixed anesthesia apparatus

Systematic dives

1912

Bernhard Dräger becomes sole proprietor

Dräger combined anesthesia machine

1913

Dräger Tübben self-rescuer

World altitude record for airplanes (6,120 m) set with Dräger high-altitude breathing apparatus

Opening of new factory building

1914

Export quota of 40% (Canada and US)

Establishment of Company unemployment insurance plan

Start of WWI

1910

The sinking of the German Empire's U3 submarine

On January 17, the U3 sinks in Kiel harbor. One of its ballast tanks is accidentally flooded, and 30 submariners are trapped in the vessel. Thanks to air purification technology developed by Dräger since 1905, the crew is able to survive until a floating crane half lifts the sunken vessel out of the water. 27 sailors manage to escape to safety through a torpedo barrel; only the officers trapped in the tower fail to survive the accident. Crew safety on the early generations of submarines is an obvious new field of activity for Drägerwerk. It is Dräger's 1907 soda-lime cartridge, which can be used to bind large quantities of expelled carbon dioxide, that saves the lives of the sailors onboard the U3.

1913

A factory with a "beneficial working environment"

When Bernhard Dräger opens the doors to his modern, high-rise factory made of reinforced concrete, he sees a building that embodies his relationship with his employees: surrounded by greens, the building features spacious, sunlit rooms, wide corridors and staircases, modern elevators, a telephone network, and generous sanitary facilities. These progressive working conditions are complemented by the social security measures offered to employees and their families from the outset: as early as 1897, Johann Heinrich Dräger founds the "Hülfe" company hardship fund, and in 1910, a company for the financing of employee homes; in 1914, Bernhard Dräger establishes company unemployment insurance.

1914

40 percent exports

In the last year of peace, exports – especially to the US – account for 40 percent of production. Continuous innovation and product improvement cement the position of Dräger products on international markets: between 1909 and 1912 alone, Dräger registers 46 German and 35 international patents. A subsidiary, Dräger Oxygen Apparatus Co., is established in New York as early as 1907. This international base makes the outbreak of the First World War a particularly drastic event for Drägerwerk: many of its international sales markets are lost, to be replaced by the demands of war-time production.

1916

Gas warfare on the Western Front

After graduating early from secondary school, Heinrich Dräger, Bernhard Dräger's oldest son, is drafted into the Empire's army and serves in a field artillery regiment on the Western Front. Thanks to his Dräger gas mask, the young soldier survives several gas attacks. In 1915, Drägerwerk begins developing gas protection apparatus at the request of the Prussian War Ministry. Over the course of the war, a total of 4.6 million of these respiratory protection devices are manufactured. Enormous demand for military and civilian use triggers a growth spurt: headcount grows from 300 to 2,000; new buildings are constructed; production, previously characterized by manual structures, is upscaled to mass production. The war quickly transforms the Company into a competitive industrial operation, while the war's end precipitates the collapse of production. High losses, mass layoffs, and plant closures follow.

1915	1916	1917	1918	1919
•	•			Circuit system and absorber cartridge
	New factory building, new			Existential crisis due to demobilization



1923

Inflation and economic crisis force the Company to close its plant and lay off all its workers. After the end of the war, the market for Dräger products shrinks; the Company is forced to turn to the manufacture of alternative products such as linen, clothing, and curtains. In the meantime, numerous competitors copy the products developed in Lübeck. Bernhard Dräger counters the loss of international patents, which hit the Company hard, with strong product innovation. This strategy helps the Company regain a foothold in its old markets in the early twenties. Closure in 1923 is another setback, but sales stabilize in 1924. But it will be 1928 before the Company recovers sufficiently to achieve a headcount of 300.

1924 Sales to new export markets: breathing apparatus prior to shipment to the USSR.

1924

Draegerogen: life-saving air for every miner

The BG 1924 respiratory device for miners is a miniature revolution. Before, it was a major problem to optimally proportion oxygen volumes both constantly and appropriately to the individual lung with portable respiratory equipment. The new technology solves this problem and quickly becomes the standard. Another milestone is the development of the Draegerogen – a light, easy-to-use breathing apparatus that does not require an oxygen tank and is therefore ideal for miners

1920	1921	1922	1923	1924
Spearheading of the			First central gas supply	First rebreathing anesthesia
introduction of DIN standard			system	apparatus for acetylene
for connections				

Cylinderless Draegerogen escape apparatus

BG 1924 closed-circuit breathing apparatus for

mining









fleeing to safety. The main component of this apparatus is a potassium superoxide cartridge that releases oxygen for up to one hour upon contact with breath – another example of technology that is still used for mining safety today.

1926

Closed-circuit system: new standards in the operating room

Laughing gas, superior to chloroform, begins to enjoy widespread use in operating rooms around the world. However, it is very expensive, helping to make the closed-circuit system introduced by Dräger in 1926 very popular. Technology based on the principle of rebreathing is already in use in mining, allowing miners to inhale oxygen they have already exhaled and thus continue working. This principle is now applied to anesthesia, and Model A becomes the first closed-circuit anesthesia machine to be mass produced. A new kind of carbon dioxide absorber purifies the exhaled air, which is then fed back into the machine; controlled positive pressure respiration is also possible. A milestone in the history of anesthesia, Model A already has all the features we expect of modern-day anesthesia machines.

1928

Customer retention in the age of transatlantic steamers

Bernhard Dräger passes away in 1928. His son Heinrich, who has a doctorate in agricultural economics, takes over at the helm of the Company. That same year, he travels for three months through the US and Canada to familiarize himself with these key markets. He visits the Company's traditional customers, such as hospitals, mines, and large fire departments, and gets to know Drägerwerk's representatives. In the thirties, he travels extensively in the US, the Soviet Union, and other countries. The cultivation of international customers and their domestic markets becomes another success factor for Drägerwerk. Heinrich Dräger emphatically steers the Company toward the global market – up to 50 percent of its products are exported. This strategy proves extremely foresightful during the Great Depression: as domestic demand plummets, foreign sales limit the extent of losses.

1925	1926	1927	1928	1929
		•	•	Dräger light metal cylinders for respiratory protection
'''		•	Ŭ	Dr. Heinrich Dräger takes over as head of the Company
	Establishment of chemistry department			

The conquest of the stratosphere

The Swiss explorer and physicist Auguste Piccard ascends to the previously uncharted height of 15,781 meters in a balloon basket made of light metal alloy. Breathing is not possible at this altitude. This dangerous experiment is made possible in part by Dräger technology – a newly developed air purification system and liquid oxygen breathing apparatus accompany the researcher on his expeditions. His flight marks the beginning of a new era in exploration: previously unobtainable depths at sea and in space suddenly become more accessible. The basis for these steps into the unknown is the rapid development of respiratory technology, in which Drägerwerk plays a major role. Dräger produces the first high-altitude breathing apparatus for balloon flights in 1912, and in 1914, the same technology helps to set an early world altitude record for planes. Later, the technology will be further refined for use in military planes during the Second World War.



 1932 The diving rebreather – standard life-saving equipment for submarine crews.

1932

Morgenrot - an underwater drama

A German submarine sinks. There are ten men onboard, but only eight diving rebreathers they can use to leave the submerged submarine. The dramatic storyline of the UFA film "Morgenrot" (1932) illustrates the significance for submarine fleet crews of the respiratory technology perfected by Dräger that very year: in the event of a disaster, it was their only chance of survival. Drägerwerk developed its first submarine rebreather as early as 1907, and Bernhard and Johann Heinrich Dräger introduced the first portable diving apparatus in 1912. It was an important innovation, though at first glance there was little to distinguish it from conventional helmet diving equipment. The main difference: the equipment no longer included back weights or the air hose that previously connected the diver to a supply vessel. These were replaced by two oxygen tanks and an absorber. For the first time, divers could move freely under water for up to 40 minutes. In 1939, based on the diving rebreather, the diving and film pioneer Hans Hass will start developing the direct predecessor of modern-day diving apparatus together with Dräger engineers.

1937

The "people's gas mask" - more arms orders than ever before

On June 5, Hermann Göring, the Third Reich officer responsible for the Four-Year Plan, announces the introduction of a "people's gas mask." The mask costs five reichsmark, and people are taught how to use and look after them with courses and brochures. Fortunately, the people's gas mask never sees use in a real emergency situation. As of 1933/34, the Reichswehr Ministry places more and more orders with Dräger for a military rescuer based on the tried-and-tested mine self-rescuer. These orders pose a problem for Heinrich Dräger: a new plant is needed only for the production of the military rescuer. After the experiences of the First World War, however, he is wary of establishing surplus

1930	1931	1932	1933	1934
Collaboration with Professor Auguste Piccard (high altitude and deep sea researcher)	Liquid oxygen converter for stratospheric flights	Oxygen system for parachutists	Model 160 breathing apparatus for miners	Expansion to Group in "first Four-Year Plan"
	Establishment of money and banking study group by Dr. Heinrich Dräger –	Dräger counter-lung escape unit for submarine crews	Carbon monoxide detection instrument	Dr. Tiegel-Dräger ether vapor anesthesia machine
	Keynesian lobby		Financial support for employee living quarters	Dräger light gas cylinders



▲ 1931 Auguste Piccard sets off on his record-breaking flight into the stratosphere.

capacity. Back then, concentrating on the production of nothing but arms led to large profits, but it also almost ended in bankruptcy for the Company. Also, the government's autarchic policy and the looming war pose a threat to the position of the export-oriented business on the global market – a position it has just managed to win back. At the same time, too much restraint means sacrificing the domestic market to competitors. Drägerwerk therefore endeavors to strike a balance between military and civil

production – successfully: despite exploding military sales, civil production still accounts for 47 percent of total sales, even as arms efforts reached their height in 1939. That same year, however, the development of civil products is stopped. As a result, the Company lags behind the international competition in terms of technology after the war.

1935	1936	1937	1938	1939
MÜ type positive pressure	Dr. Heinrich Dräger aids	Dräger tubes for mobile gas	Hardship fund for illness,	 Start of WWII
mixed anesthesia apparatus	persons persecuted by the Third Reich	detection High-altitude breathing	death, and other emergencies	Expansion of gas protection production
		apparatus for military aircraft		Number of employees
		Start of production of "people's gas mask"		exceeds 5,000



1943 High altitude breathing apparatus for military aircraft. ^

Forced labor at Dräger, too

The employment of forced laborers is a dark chapter in Germany's industrial history. It was systematically organized by the National Socialist government to replace industrial workers sent to the front and thus sustain war production. In 1944, around a quarter of all workers employed in industry in Germany were forced labor. At Drägerwerk, 1,200 of 7,000 employees are forced laborers; they are civilians, mostly from occupied countries in the east - the Soviet Union, Poland, and Yugoslavia. The 50 prisoners of war are the minority. Heinrich Dräger turns down the

offer to employ concentration camp prisoners when it is made to him by the Reich's Armament Ministry in 1944. At the same time, he shields Jewish company employees, such as the philosopher Hans Blumenberg, from the grasp of National Socialist authorities. He is one of the few in the industry to take this stance, and in doing so, incurs the strong disapproval of the Ministry. Only after heavy pressure from the war office does he allow a field camp of the Neuengamme concentration camp, with 500 work prisoners, to be set up at the Company's Hamburg-Wandsbek operation. As at all field camps of this kind, the prisoners are under the control of SS teams. Drägerwerk has little influence on their treatment. With Company support, the technical manager of the plant nonetheless continues to do his best to protect eastern European workers from SS harassment, and as a result, suffers reprisals himself. Shortly before the end of the war, Dräger manages to delay the closure of the camp to protect the prisoners from deportation.

1940	1941	1942	1943	1944
10 10	10 11	10 12	10 10	10 1 1
work due to military		' '	, , ,	22 production plants with some 7,000 employees
production	apparates for short term use			Conflict over employment of concentration camp prisoners



1947 The prototype of the iron lung. ^

1942 Female forced laborers > on the gas mask production line at the Wandsbek factory.



At the end of the eighties, Drägerwerk is one of the first companies to resurrect and address the issue of forced labor; it also contributes to the German foundation for forced labor compensation.

1947

The battle against polio

A major global epidemic of polio breaks out in the wake of the war. Many patients need constant help breathing for long periods of time – but conventional respiratory equipment is not designed for long-term use. The iron lung is one of the first technologies to be developed for civil use in Lübeck after the war, and significantly increases the survival rate of patients with respiratory paralysis due to polio. Following capitulation in May 1945, the

British army takes control of Drägerwerk. The production of gas protection devices for miners and welding torches for the reconstruction of the railroad network recommence the same month; a year later, the Company introduces the first new laughing gas anesthesia machine, Model D. The war nonetheless has a devastating impact on the Group – employee numbers fall to 900, and due to the loss of important patents, the Company is unable to close the gap between itself and foreign competitors.

1945	1946	1947	1948	1949
redundancies		0 1 71	· ·	New start following currency reform
	Model D O ₂ -NO ₂ anesthesia			Integrated multi-gas anesthesia technology





1958 Dräger's stand at a Hanover trade fair.





- 1952 New and easier anesthesia: the Romulus anesthesia machine.
- < 1955 The design department.

Comfort that protects life

Dräger introduces the Romulus anesthesia machine, designed entirely with the needs of the user in mind. After the Second World War, hospital working methods are radically overhauled, not only in terms of constant improvements to machine functionality: the role of ergonomics also becomes increasingly important. After all, the operating room is a workplace, and the better organized the workplace, the more effective the work carried out there. Romulus has brand new features for the anesthetist: the machine is fitted with a blood pressure gauge and the new Dräger anesthesia monitor to simplify the measurement of pulse and respiratory frequency. Beneath the gas proportioning valves, there is a cabinet with drawers and a desk or shelf for anesthetists - a simple solution, but one that makes their work considerably easier. The entire setup is ultramodern and typical of the work of Dräger engineers, with every apsect closely linked to the realities of the operating room. In the years to come, Dräger produces a number of anesthesia machines, tailor-made to a variety of requirements. It also produces a twin of the innovative machine for the US market, which is subject to different standards: Remus proves a remarkable market success - no mean feat for a German industrial product so soon after the war.

1950	1951	1952	1953	1954
Model G multi-gas rebreathing anesthesia apparatus	Oxygen tent (oxygen inhalation therapy)	Romulus universal anesthesia apparatus	PA 34 and DA 58 compressed air breathing apparatus	
	Incubator 1300 (first incubator for newborns)	Poliomat long-term ventilator	Alcotest tubes for road traffic controls	
	PA 30 gas protection device		Establishment of Company retirement fund "Dräger	

Sozialkasse"

The mastery of Mount Everest

On the day of Queen Elizabeth II's coronation, the British newspaper "The Times" reports a sensation: the world's highest mountain has been conquered. The race to reach the summit is also technological in nature: 8,844 meters above sea level, the air is thin – there's no getting around the transport of oxygen. When Edmund Hillary and Tenzing Norgay reach the summit of Mount Everest on May 29, 1953, Dräger technology is there, too. The reliable oxygen tanks the climbers take with them and the oxygen tanks left behind at a mountain camp by a Swiss mountaineering team the year before are crucial to both climbers' success. Equipped with an adapter, to which Dräger contributed its expertise, Edmund Hillary and Sherpa Tenzing are able to reach the summit thanks to air from the extra Dräger tanks.

1953 Breath tests

Any driver who has done a breath test is familiar with the Alcotest tube, a device still used throughout the world today, though in a more advanced form. With this device, Dräger makes it possible to measure alcohol levels in breath, and for the first time, police can immediately test for alcohol to confirm or negate their suspicions without having to carry out a blood test. The advancement of this technology aims to prevent drivers getting behind the wheel while under the influence: alcohol interlocks allow the engine to be started only after the driver has breathed into the device and shown an alcohol level below the specified limit. Scandinavian countries in particular encourage the use of this device. And they use Dräger technology. The Dräger Interlock XT is fitted with state-of-the-art sensor technology and successfully establishes itself throughout the world.



 1953 Edmund Hillary and Tenzing Norgay on Mount Everest.

1955	1956	1957	1958	1959
Mobile pressure chambers	Fabius anesthesia machine			Pressure controlled ventilation: Assistor 640
Delphin II compressed air	Collaboration with Jacques			
breathing apparatus for	Cousteau		Quality assurance: introduction	
recreational and rescue			of group production	
divers				



1963 A miner on a rescue mission **∧** with the BG 174 breathing apparatus.

Systems technology for compressed gas

As of the early sixties, tanks with medical gases no longer have to be carried back and forth in modern hospitals. Supplies to hospital wards and operating rooms are controlled by centralized systems - developed and installed by Dräger. These systems incorporate not only laughing gas and oxygen transmission networks and compressed air and vacuum equipment; they also include ventilation systems for sterile operating rooms. Starting in the seventies, Dräger will supply high-performance filters for bacteria and viruses. By constructing and selling central gas supply systems. Dräger makes an important contribution to the development of the modern, efficient hospital. Its experience in the field of medicine will be put to good use in the early seventies to develop systems for integrated compressed gas supply for laboratories. These systems allow the required technical gases to be extracted in exact doses via systems integrated in the laboratory bench and connected to tank control centers.

1969

A lab under the sea

A James Bond villain could emerge any second: the Helgoland underwater lab is an orange, 14-meter steel giant and the first of its kind to allow a week-long stay underwater, even in frigid seas. A milestone in underwater research, its purpose is to collect biological and geological seabed data off the coast of Helgoland, in Lübeck Bay, and in the North Atlantic off the coast of the United States through 1981. The data is fundamental to offshore technology. Back in 1913, Dräger already made possible the testing of deep-sea equipment at depths of up to 200 meters with the first diving simulator. In the eighties, Dräger will again raise the bar by constructing two state-of-the-art submarine simulation systems: with seven pressure chambers, GUSI provides a variety

	1960	1961	1962	1963	1964
	0 1		statutory capital formation	9 111 111	6000/6500 incubator for newborns with air monitoring
а		Dr. Christian Dräger becomes personally liable partner			
		Maintenance of air supply system for F 104 Starfighter			
2	24				



↑ 1969 The launch of the Helgoland underwater laboratory.

of possibilities for testing large technical equipment and new welding processes. It allows crews to carry out underwater work at depths of up to 600 meters, and enables large equipment to be tested in wet chambers at depths up to 1,000 meters. But Titan pushes the limits even further. This deep-sea diving simulation system for biomedical research enables manned dives down to 1,000 meters and the study of animals at depths reaching 1,500 meters for the observation of medical and physiological effects on life under the sea.

1969

Compressed air - the future of respiratory protection

The introduction of 300-bar technology for compressed air respiratory equipment once again puts Dräger at the forefront. Until now, to be equipped with the legally prescribed minimum supply of 1,600 liters of air, firemen have had to carry two heavy tanks to callouts. A single tank containing the same amount of compressed air would be lighter, but the directive specifying the maximum length of the tank dictates the space available - and it's not enough. Maximum filling pressure, previously 200 bar, therefore has to be increased. When the German federal states' ministries



^ 1969 Progress at hospitals - gas provision is centralized.

for internal affairs announce their intent to equip all voluntary firemen with self-contained breathing apparatus, Dräger pushes for the introduction of 300-bar filling pressure, thus setting new standards for directives, regulations, and ordinances. The six-liter tank with 300-bar filling pressure replaces the old four-liter tank, and rapidly becomes the norm for compressed air respiratory equipment throughout Europe.

1965	1966	1967	1968	1969
Plastic high-pressure gas cylinders	70 7	Halothan-Cato mobile (field) anesthesia apparatus	Establishment of North American Draeger Inc.	SMS 1 mixed gas rebreather
			300-bar technology for compressed air breathing apparatus	
			Dawn of electronic measurement, control, and regulating technologies	
			ŭ	25

European Council recommends gas detector tubes

In March 1974, the European Council approves a resolution making air quality tests at the workplace mandatory, and recommends to governments that they ensure that gas detection tubes comply with certain quality standards. This follows the use of gauges a year earlier by the US National Institute for Occupational Safety and Health to test the quality of Dräger gas detection technology. It is found it to be very good, and US occupational safety inspectors begin using it to make official measurements. The UK follows suit three years later, recognizing the gas detection method using Dräger tubes as its official detection procedure. The scope of application is continually expanded. Detecting poisonous carbon monoxide was the task of the first Dräger tube back in 1937. Its use became quickly widespread, especially in the mining industry. At the start of the seventies, there were already over one hundred tubes for diverse purposes. Dräger tubes can be used to test carbon dioxide levels in elevators and fermenting cellars, to determine the degree of decay in raw fish, and to prevent acute and chronic carbon monoxide poisoning in cars and trucks. The display sensitivity of the tubes is also constantly enhanced. The aim is to implement the technology in those areas where accurate information on gas concentration is needed: for environmental protection, improved technologies, greater process efficiency, and enhanced safety. And the challenges keep growing, to this day.



A foundation for sharing ideas internationally

For over half a century, the Company has lived and breathed the spirit of Heinrich Dräger – a spirit characterized not only by entrepreneurial flair, but also by a deep sense of social responsibility. With his keen interest in economic and social policy, Heinrich Dräger is not afraid to broach contemporary problems, and his approaches are often well ahead of their time. He calls himself the



1979 A milestone in Company history: the first shareholders' meeting.

"a voice in the wilderness," and in establishing the Dräger Foundation in 1974, he provides a basis for the fruitful continuation of his ideas. For him, this includes taking on one of the most crucial challenges of the 20th century: the population explosion in many developing countries and the global environmental threat for which industrialized countries bear the brunt of responsibility. The Foundation's cultural actvities are as local as its social and economic activities are international, centering on Lübeck, the Company's home town and site of its official business registration. There, Dräger aids in the maintenance of cultural and historical heritage, supports the Thomas Mann Society and Buddenbrooks house, promotes extensive archaeological digs in the old town, and much more.

1978

At the end of the sixties, air rescue by helicopter was still considered unnecessary, expensive, and excessive, in spite of the fact that ground rescue services were also practically nonexistent. However, as the number of traffic fatalities climbed to an all-time high of nearly 20,000 in 1970, the idea of an air rescue network began to catch on. Indispensable onboard a rescue helicopter: a transportable emergency respirator to keep patients alive on the

1970	1971	1972	1973	1974
Helgoland underwater laboratory	Sale of welding and cutting		Ceiling supply units for	Establishment of Dräger
Ultra-clean room ventilation filters	tools division		operating rooms	Foundation

Transformation into German stock

corporation





- A 1975 Routine measurements of refinery seals with Dräger gas detector tubes.
- 1978 Rapid response at accident scenes with Dräger respiratory equipment.

way to the clinic. In 1978, Dräger again sets new standards with the first respirator in the Oxylog family. It considerably improves the chances of resuscitating patients – key parameters, such as breathing frequency and breathing volume, can be continuously adjusted; the effectiveness of the ventilation process can be monitored directly on the machine. Respiration therapy can therefore be performed aboard the rescue helicopter before patients arrive at the clinic. Nowadays, the standard in air rescue is the Oxylog 3000. In addition to its easy handling and user friendliness, it displays breathing patterns and features control options with capabilities similar to those of the large machines used in intensive-care wards.

1979

The dual principle of capital and family

Drägerwerk AG goes public by issuing preferred shares. From now on, it is both a family business and a stock corporation. And the separation is clear. The capital stock is divided into two parts – half common shares, half preferred shares. The common shares are held by the family and are the only shares with voting rights. The preferred shares, with a higher dividend, are offered on the capital markets. Half of the company is therefore owned by shareholders and half by the family. The success of this dual model is primarily thanks to its transparency – on both sides. The majority shareholder status of the family is clearly defined. The well-being of the company comes first; in other words, long-term success, responsibility, decision-making, and capital are all under the guardianship of one office. Stefan Dräger has been the CEO of the Group since 2005.

	1975	1976	1977	1978	1979
Modular production launched				The Company goes public with the issue of preferred	
	PA 80 compressed air breathing apparatus becomes international standard				shares

Panorama Nova full-face mask

Ulf Merbold's first space mission

It is the first mission not only for the German astronaut Ulf Merbold, but also for a module that enables scientific research and experiments in the special conditions prevailing in space: the "Spacelab." In this laboratory, the main focus is on material and medical research. Dräger technology is onboard, too, and continues to be used for subsequent operations such as the D1 mission carried out two years later under German leadership. Dräger develops a special system of micron and carbon filters, which creates pure air conditions for researching various bacteriological and chemical processes in the test environment Biorack. And in 1992, the Airbus A 340 takes to the air equipped with Dräger oxygen supply apparatus. Drägerwerk will boast an aerospace technology sector into the 21st century.

1983

Clean rooms for a better future

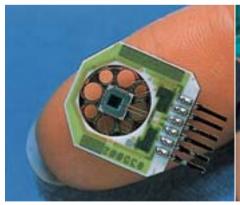
This future is digital: sales of products with electronic sensors rocket at the start of the eighties. Mechanical/pneumatic technology is increasingly replaced by electronics. In 1975, Dräger had set up a new central electronics department, where early basic

research bore fruit: the new technology caught on well, particularly in the field of gas detection, with sensors that detect more gases than ever before and thus produce data that can be fed guickly through microprocessors. In 1983, all police patrol cars in North Rhine-Westphalia are fitted with electronic Alcotest devices. New generations of machines also arise in the field of medical technology: for the first time, the computer-aided long-term ventilator EV-A enables machine ventilation to be adjusted to patients' natural breathing patterns. So much growth needs space: in 1983, the third construction phase of the new sensor and measuring instrument production facility is completed. State-of-the-art clean rooms are used to manufacture chips and sensors. It is an investment in top international quality standards: in 1993, for reasons of reliability and quality, NASA will select Dräger oxygen sensors to monitor breathable air onboard its space shuttle - a true vote of confidence.

1988

World premiere for Cicero

At the end of May, the World Anesthesia Congress is held in Washington, DC. One highlight is the presentation of Cicero, the first integrated anesthesia workstation. Cicero is a product of the digital revolution and radically changes the working environment in the operating rooms of the time: all functions, such as gas





- 44 1981 Electronics replace mechanical-pneumatic technology: a sensor chip.
- 1988 Cicero, the first integrated anesthesia station.

1980	1981	1982	1983	1984
Commencement of electro-	First Malenter Symposium (theme: population policy)	EV-A electronic ventilator	Launch of corporate identity	CCBS system deep-sea diving apparatus
Basic research into new materials	(тете. роригалоп ролсу)	Permox oxygen inhalation machine	Restructuring of sales divisions	diving apparatus
Stationary detection technology			Issue of participation rights for capital increase	



↑ 1985 Journey into space with the Spacelab: the ultra-clean gas filter system for Mission D1.

proportioning and ventilation, are electronically controlled with modern data management, clearly displayed on monitors, and regulated with ergonomic user guidance. The workstation takes care of the mechanical control and regulation work, freeing anesthetists to concentrate on patients. For the development of a genuinely practice-oriented working environment, doctors in Europe, Asia, and the United States are surveyed about their experiences. For Dräger, along with technical innovation, customer proximity is a cornerstone of product development. It is an effective

strategy: Dräger will become the world leader in the field of anesthesia in 1996 and continue to launch new, progressive products on the market. In 2003, Zeus will break the mold once again. This revolutionary concept shifts the focus from individual parameters and functions to the process as a whole – from anesthesia and patient monitoring through documentation – for an anesthesia system fully integrated in the IT network of the modern hospital.

	1985	1986	1987	1988	1989
L fo	,	(June 28, 1986)		Cicero integrated anesthetic workstation	New factory building at Revalstrasse plant The Babylog 8000 ventilator
			Type 720 PF chemical protection suit		for infants and premature babies

Evita long-term ventilator





1995 Dräger employees at the Singapore branch.



↑ On the road to the 21st century: the Revalstrasse plant.

Dräger on its way to becoming a global player

Heinrich Dräger recognized the need for strong international presence already during the reconstruction period after the Second World War. Back then, the concept of globalization did not exist. He founded the Company's first foreign subsidiary in

São Paulo, Brazil, in 1950. His sons, Dr. Christian Dräger and Theo Dräger, would maintain and intensify this commitment over the second half of the 20th century. By the time the baton is handed over to the family's fifth generation, Drägerwerk AG has seven different production locations on four continents and 100 sales companies worldwide. The Company is realigned with one

1990	1991	1992	1993	1994
Self-mixing principle in diving apparatus	Newtsuit pressure diving suit	· · · · · · · · · · · · · · · · · · ·	Recognition as "most family- friendly large concern"	Chemical oxygen generators for Boeing B777
•		PA 94 compressed air	, 0	<u> </u>
Airbus A330/340 emergency oxygen system		breathing apparatus		
,		Futura respiratory protection		
Eurofighter pilot air supply system		mask		

1998 Sensors, transmitters and > measuring heads for clean air.

1998 Gas detection equipment is **>>** installed in the new Reichstag.





clear goal in mind: from the organization that has grown to develop, produce, and sell all of its products, two divisions emerge, each focused on its respective core competencies in medical and safety technology. Peripheral activities, such as Dräger Aerospace GmbH and the service areas, are outsourced in subsequent years.

1998

Ideas for the future of retirement

The Dräger Foundation invites guests, including Germany's President Johannes Rau, to take part in a symposium: how can retirement funding be stabilized in times of dwindling contributions? National and international experts are looking for answers. Dräger has a tradition of taking care of its employees - both in theory and in practice. As early as 1904, Johann Heinrich Dräger introduced a profit-sharing scheme in the form of sales- and performance-based bonuses. His grandson Heinrich Dräger, who spoke in favor of individual retirement plans in various publications on economic theory, created the Company's first capital formation plan in 1957. Following this tradition, the Company continued to study issues relating to the future of retirement funding and to pursue innovative paths. By way of a scaled allowance scheme, introduced in 1983, the Group offered employees the opportunity to become shareholders. In 2005, a new plan takes effect at Dräger that provides employees with a flexible approach to shaping their retirements. Various basic retirement financing levels provide for individual investments by employees and thus for the possibility of coupling retirement savings with the Company's success.

1999

Clean air in the new Reichstag

Not a breath of air makes it into the plenary hall of the newly opened Reichstag building without first being tested by Dräger gas detection technology. There is not a toxic or explosive gas or vapor that has a chance of penetrating the heart of the parliament or the party or meeting rooms. State-of-the-art Dräger sensors control parliament members' every breath of air — even the smallest traces of poisonous gases must be identified quickly, clearly, and reliably, and false alarms must be avoided whenever possible. This charge encompasses all aspects of ion mobility spectroscopy. Dräger's stationary gas detection systems guarantee safe working environments around the world — whether for semiconductor factories, power stations, or oil platforms. And no matter where in the world, the support service for major complexes must be ready to spring into action 24 hours a day — a requirement that Dräger meets with its global network of six specialized customer centers.

1995	1996	1997	1998	1999	
First all-encompassing PDMS	Emergency oxygen systems	Theo Dräger becomes	Draegerman PSS 100/500	Chemical oxygen generators	
'	for complete Airbus fleet	Executive Board Chairman	•	for complete Boeing fleet	
Receipt of "European Prize	Julian anesthesia machine	Vice Chairman of the	Evidential Alcotest 7110	Receipt of "German Logistics Award"	
	Restructuring: establishment of divisions	Supervisory Board	microPac and MiniWarn porta- ble gas detection instruments		
			Recognition as "environmentally friendly firm"	33	

New York, September 11

The Twin Towers of the World Trade Center are on fire. Fire fighters and rescue teams are immediately deployed on an unprecedented scale even before it becomes clear that this is a terrorist attack. The rescuers entering the burning towers have to protect themselves. They need respiratory protection devices and filters, masks, gas detection units, and thermal imaging cameras. Dräger's response is the Emergency Response Program, a concept that defines an exact procedure for rescue missions. A catastrophe of this magnitude is a true test for the program. Available equipment is immediately checked, a task force of Dräger employees put together, and special transportation arranged. Everything is in place within half a day. In the United States, "draegermen" have been synonymous with perfectly equipped rescue workers for over a hundred years. In the nineties, this name was fittingly bestowed on the latest generation of closed-circuit breathing apparatus, the Drägerman PSS BG4. The advanced respiratory technology of the BG4 allows rescue workers to do their job for up to four hours. It is an advantage that can save the lives of both victims and rescue workers in the event of major catastrophes such as 9/11.

Dräger/Siemens joint venture

The Company enters the new millennium dynamically as Dräger and Siemens announce the joint venture Dräger Medical in 2003. The aim is to expand Dräger's medical technology product portfolio to include Siemens' monitoring expertise. Dräger's top sales performer, the Medical division, can offer process-oriented system solutions from one source. These help to reduce costs at the acute point of care (APOC) and improve the quality of patient care throughout the entire process: from emergency, perioperative, and intensive care to perinatal and home care.

The seamless integration of information and technical medical systems is a central element of this comprehensive approach, and the solutions include services, training programs, and service support. The new company employs roughly 6,000 employees in almost 50 countries and is a global leader in APOC.

Acquisition of US incubator specialist

With the acquisition of the US incubator specialist Air-Shields, a leading provider of neonatology with a 65-year tradition. Dräger increases its presence in the United States, the largest homogeneous market for premature and newborn incubators. The objective is comprehensive therapeutic solutions combined with patient monitoring and ventilation for newborns.

Dräger Medical builds for the future in Lübeck

In August 2006, Stefan Dräger, the fifth-generation CEO, lays the foundation stone for the new head office of the Dräger Medical subgroup in Lübeck. In the age of globalization, this investment underlines the importance of Lübeck for the Dräger Group as it remains loyal to its tradition. With improved transparency, flexibility, and communication, the architecture and infrastructure of the new building support the Company's transformation to a globally networked and knowledge-based organization.

2000	2001	2002	2003	2004	2005	2006
World's Fair Expo		instrument		incubator specialist	becomes Chairman of	Laying of the foundation stone for
	Savina mobile ventilation system	Systems contract for	index	Air-Shields		the new headquarters of Dräger Medical in
future"	Telemetry	Airbus A380	Sale of Dräger Aerospace	Alcotest 6510	Theo Dräger becomes Deputy	Lübeck
	relemetry		Aerospace		Chairman of the	
			Integrated anesthesia workstation Zeus		Supervisory Board	
3/			WOUNDLUCION ZOUS			



Shaping the Future with Innovative Ideas and Solutions

Today, with around 10,000 employees worldwide, the Dräger Group is a high-performance global technology group with leading positions for its Medical and Safety subgroups and steadily increasing earnings. The Medical subgroup is a prominent provider of products, services, and integrated solutions for the APOC and home care segments, while the Safety subgroup has become one of the world's top providers of personal protection equipment and gas detection technology, in addition to extensive system solutions for end-to-end hazard management. Every year, the Dräger Group invests about seven percent of sales in research and development. Its inventive and international spirit have always and will continue to guarantee that the Dräger Group sets the standards in innovative "Technology for Life."

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